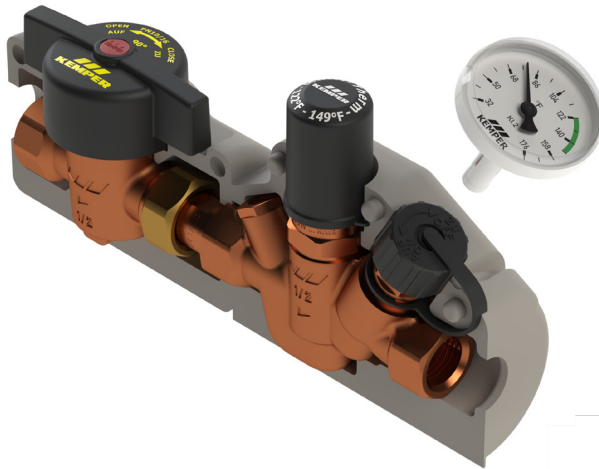


Installation, Operating and Safety Instructions

MULTI-THERM thermostatic balancing valve assembly

Figure 154 12: 122 °F - 149 °F | 50 °C - 65 °C

Figure 154 14: 111 °F - 129 °F | 44 °C - 54 °C



KEMPER
WATER CONTROL SYSTEMS

Content

- 1 Info 3
 - 1.1 Safety warnings & installation instructions3
- 2 Product information..... 5
 - 2.1 Scope5
 - 2.2 Technical data | Dimensions.....5
- 3 Installation 6
 - 3.1 Assembly instructions7
- 4 Operation 7
 - 4.1 Adjustment of temperature set-point7
 - 4.2 Isolation7
- 5 Control Characteristic 8
- 6 Flow diagrams..... 9

1.1 Safety Warnings & Installation Instructions

READ AND UNDERSTAND THESE WARNINGS AND INSTRUCTIONS FIRST.

Labeling of important warning information:

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

NOTICE is used to address practices not related to physical injury.

⚠ WARNING

Closely review all safety warnings in this manual before installation or use of the valve. Failure to review these safety warnings may lead to injury or property damage!

⚠ CAUTION

A trained and qualified plumber must install this valve.

⚠ CAUTION

All service and repair work should be performed by a trained and qualified plumber using suitable tools and original spare parts.

NOTICE

Check and comply with all applicable federal, state, and local safety and industry codes and standards.

Pass these instructions on to the system operator and retain for later reference!

⚠ CAUTION

Carefully inspect the valve before installation for any signs of damage which may have occurred during transportation or storage. Do not use the valve if it seems in any way damaged!

⚠ CAUTION

Make sure that the installation location is frost-proof. Perform a leak test after installation and before commissioning the plumbing installation.

⚠ WARNING

During valve operation, parts of the valve may heat and burn exposed skin.

NOTICE

This valve is intended for use in normal working conditions only. The responsibility for correct selection of the valve to the operating conditions, distribution, and installation is borne by the system designer, contractor, and user.

⚠ WARNING

Discard all unused parts and packaging material after installation in accordance with federal, state, and local requirements. **Small parts may be a choking hazard!**

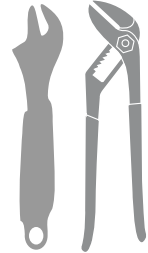
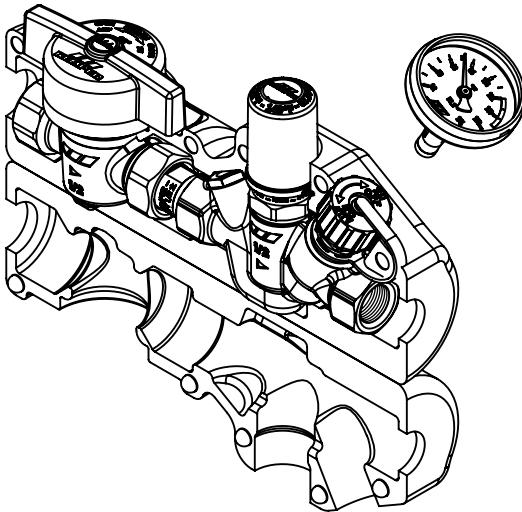
Warranty Disclaimer

EXCEPT FOR THE EXPRESS WARRANTIES SET FORTH HEREIN, KEMPER WATER CONTROL SYSTEMS, INC. GRANTS NO EXPRESS OR IMPLIED WARRANTIES AND SPECIFICALLY DISCLAIMS ANY OTHER WARRANTIES, WHETHER WRITTEN OR ORAL, INCLUDING ANY WARRANTY OF QUALITY, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR USE OR PURPOSE.

KEMPER WATER CONTROL SYSTEMS, INC. SHALL NOT BE LIABLE FOR DAMAGES ARISING FROM ANY DISREGARD OF THESE SAFETY WARNINGS & INSTALLATION INSTRUCTIONS, OR ANY DAMAGE CAUSED BY FAULTY INSTALLATION OF THE VALVE, ANY UNAUTHORIZED PRODUCT MODIFICATIONS, OR ANY INCORRECT OPERATION OF THE VALVE.



Fig. 154 12 | 154 14



2.1 Scope

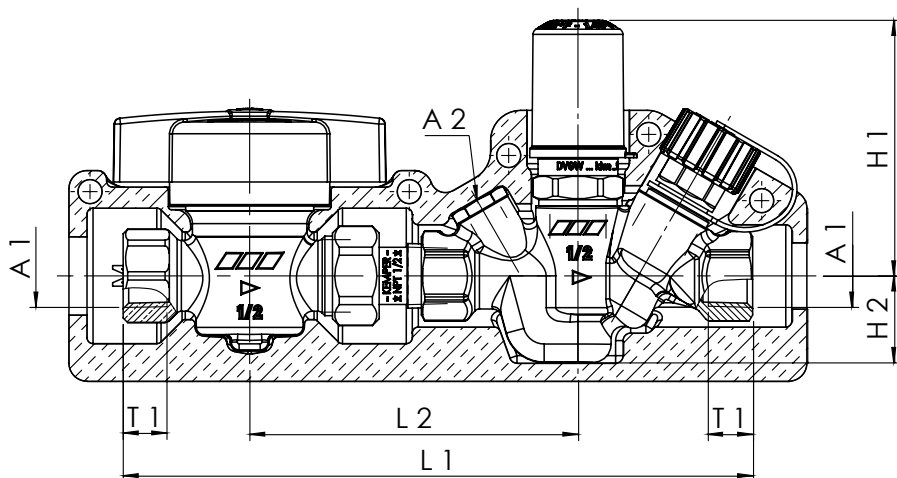
The Multi-Therm thermal balancing valve assembly is for hydraulic balancing of hot water circulation systems. It regulates the hot

water circulation flow rate in dependence of the current and pre-set target temperature.

2.2 Technical data | Dimensions

Technical data	
Adjustable control range	154 12: 122 °F - 149 °F (50 °C - 65 °C) 154 14: 111 °F - 129 °F (44 °C - 54 °C)
Factory pre-setting	154 12: 136 °F (58 °C) 154 14: 120 °F (49 °C)
Temperature range for thermal disinfection	≥ 158 °F (70 °C)
Max. permissible operating temperature	194 °F (90 °C)
Control accuracy	+/- 2 K
Rated pressure	PN 16
Rated sizes	1/2, 3/4, 1 (DN 15, 20, 25)
Connection	FNPT

Dimensions									
Size DN	A1 inch (FNPT)	A2 inch (G-thread)	H1 inch	H2 inch	L1 inch	T1 inch	L2 inch	kvs (m³/h)	Cv gal/min
15	1/2	G 1/4	3.3	1.1	8.2	0.6	4,3	1	1.16
20	3/4	G 1/4	3.3	1.3	9.1	0.6	4,8	1.3	1.5
25	1	G 1/4	3.8	1.3	10.1	0.8	5,3	2.2	2.5



3

Installation

3.1 Assembly instructions

⚠ CAUTION

The valve assembly must be installed in an accessible place by qualified personnel. Always install the valve assembly in the direction of flow (see flow arrow on the body). In order to achieve sufficient circulation flow rate in the furthest branches from the circulation pump, we recommend to install KEMPER MULTI-FIX PLUS, figure 155 6G, in those branches.

⚠ CAUTION

MULTI-THERM valve assemblies must be used within hot water circulation systems that operate within the adjustable temperature range of the valve.

To insert the temperature gauge, remove the black cap from the shut-off unit on the outlet-side of the MULTI-THERM. Insert the temperature gauge in the pocket.

⚠ CAUTION

The cap is conncted to the valve by a flap. As the black cap is used as a handle to isolate the valve at this position, make sure the cap remains on the flap and at the valve.

4.1 Adjustment of temperature set-point

Remove cap of the temperature balancing part and unfasten the M5 grub screw with the included 3/32 hex key. Turn adjustment wheel so that the required temperature is in line with the marker arrow. Tighten the grub screw and put cap back into position.

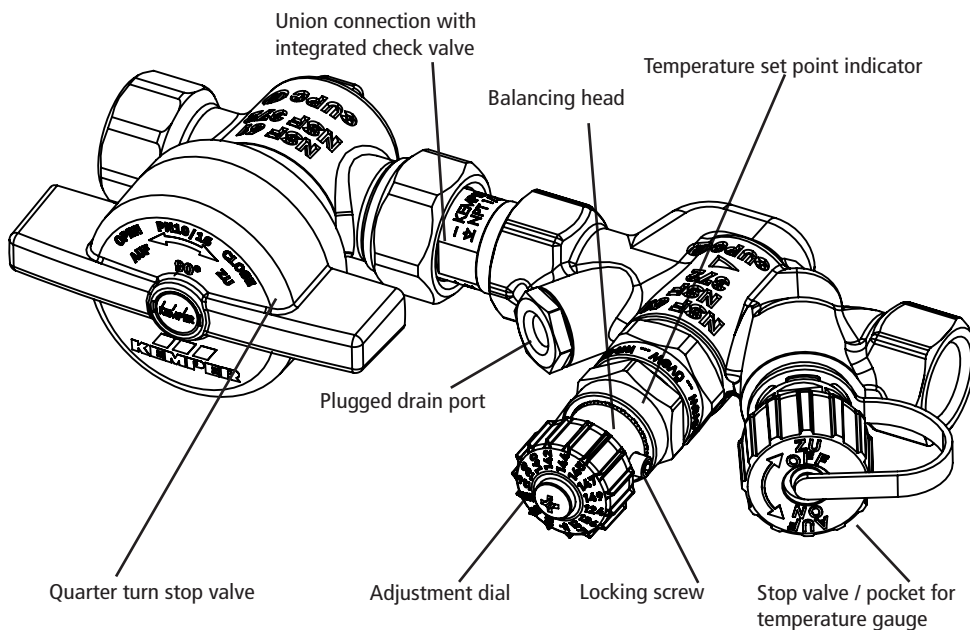
⚠ CAUTION

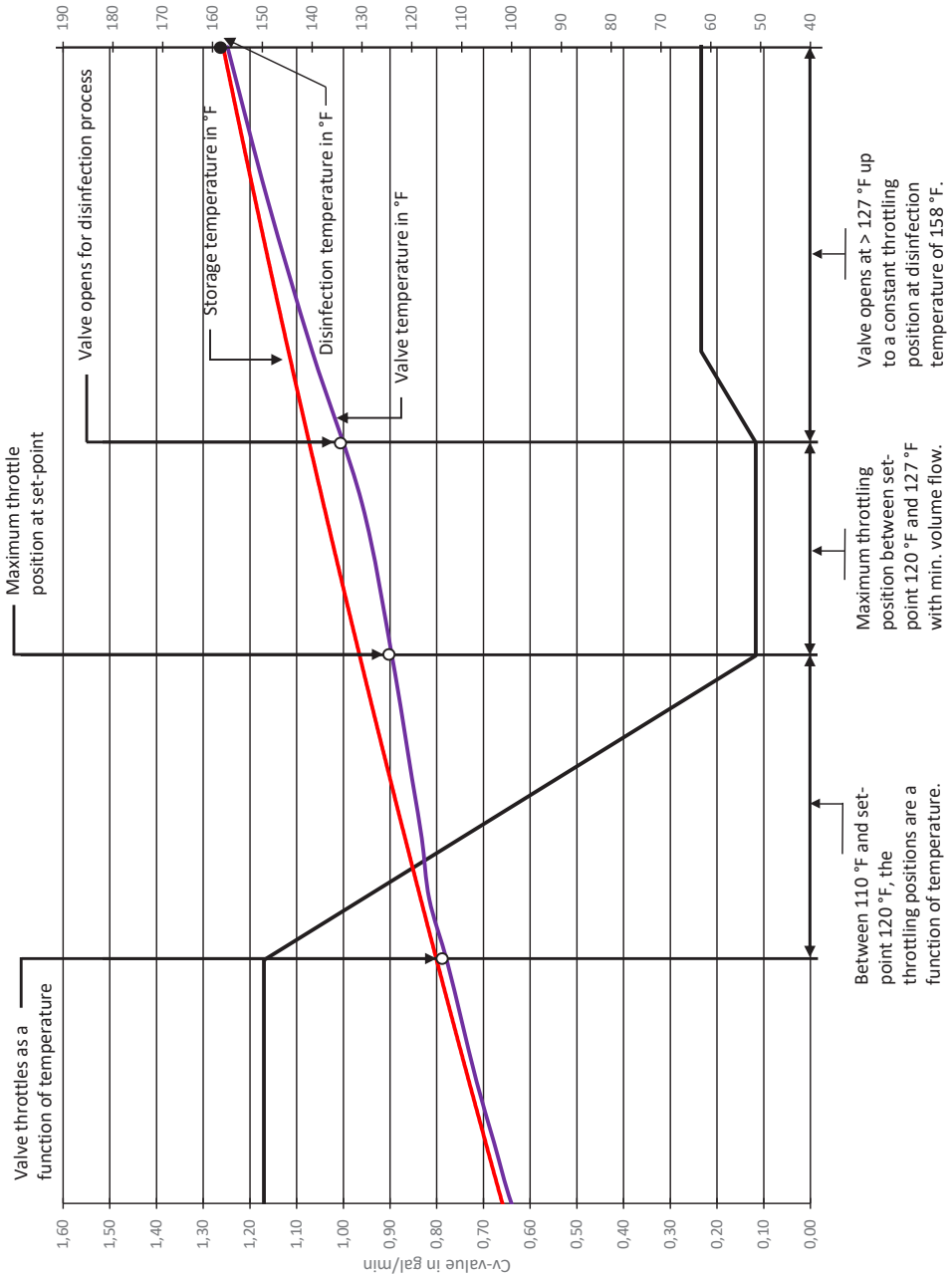
Do not overwind the adjustment wheel over the limit stops.

The cap can be sealed.

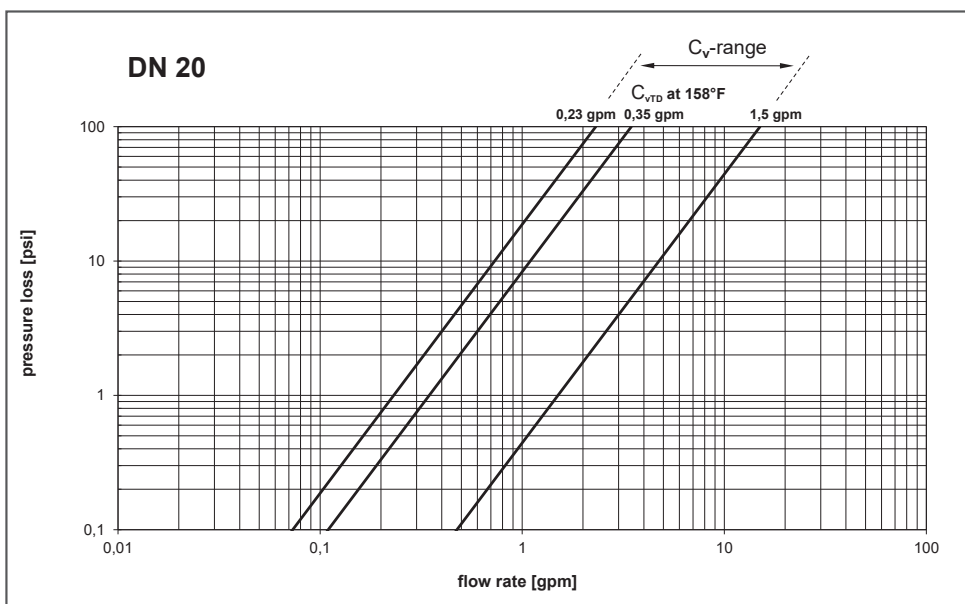
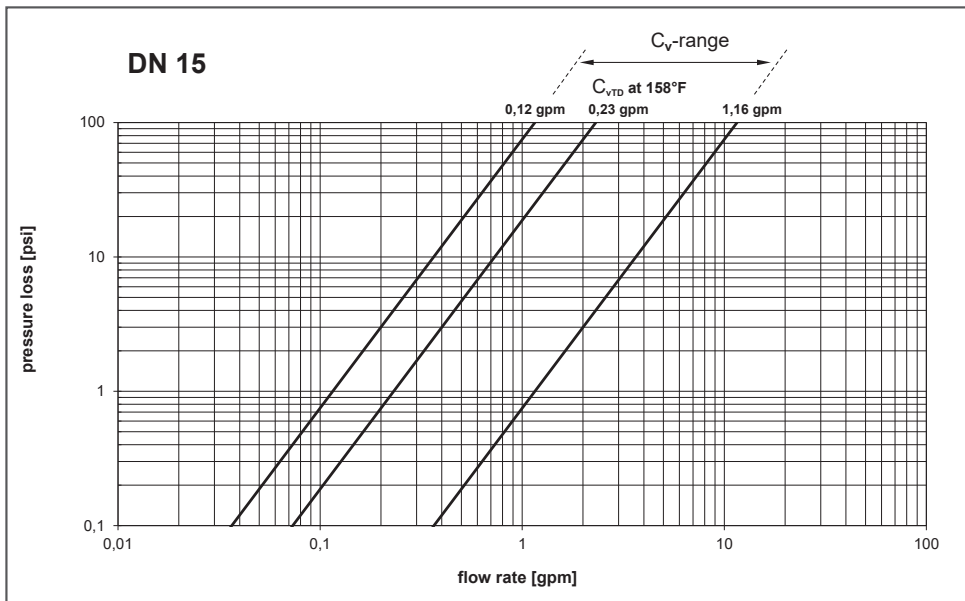
4.2 Isolation

To isolate the valve assembly, turn the quarter turn stop valve clockwise 90° into the close position. Turn the handle of the integrated stop valve clockwise (off) until the valve is fully closed.



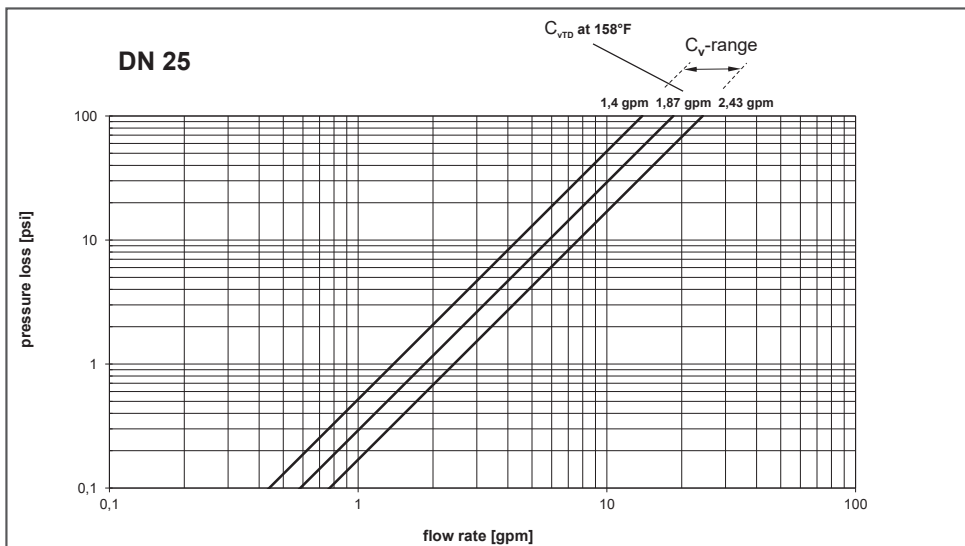


Flow Diagram Multi-Therm Assembly, Figure 154 12 (122-149°F | 50 °C - 65 °C)



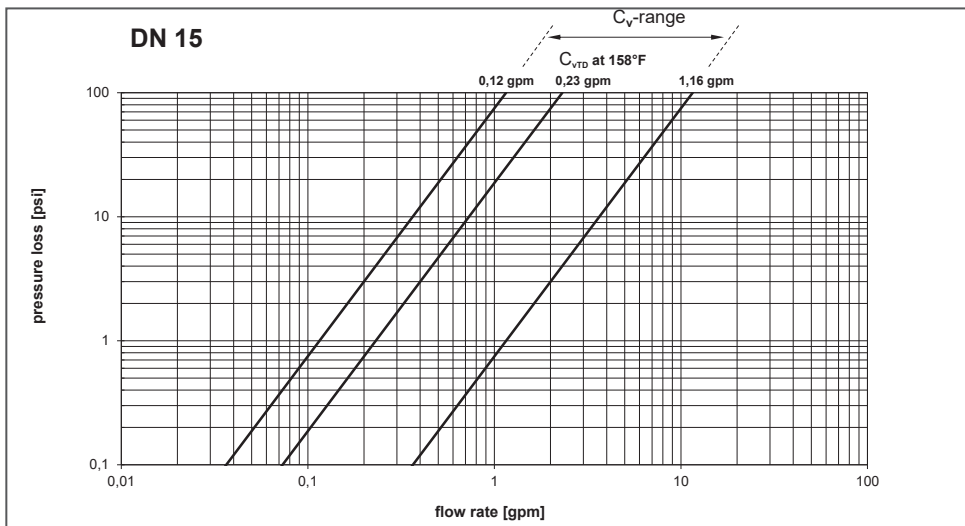
6

Flow Diagram Multi-Therm Assembly, Figure 154 12 (122-149°F | 50 °C - 65 °C)

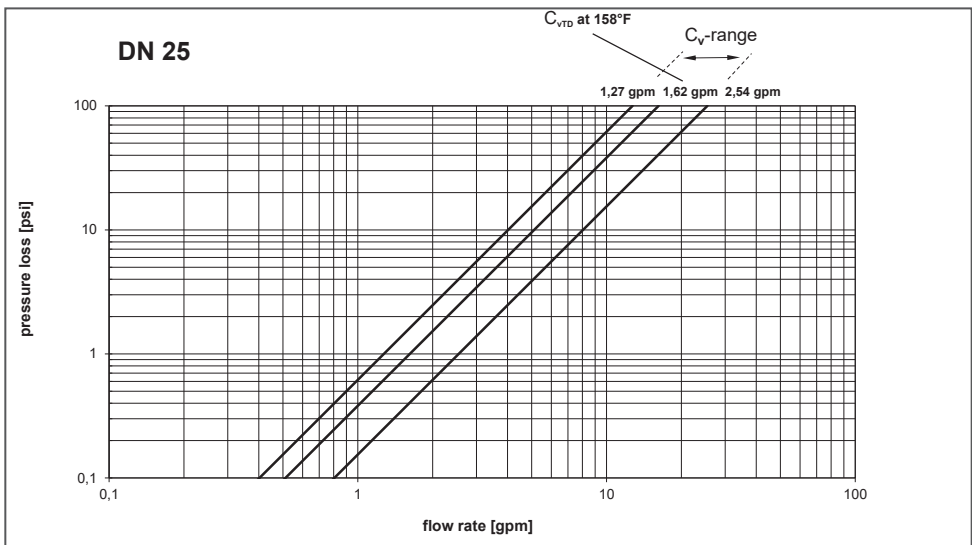
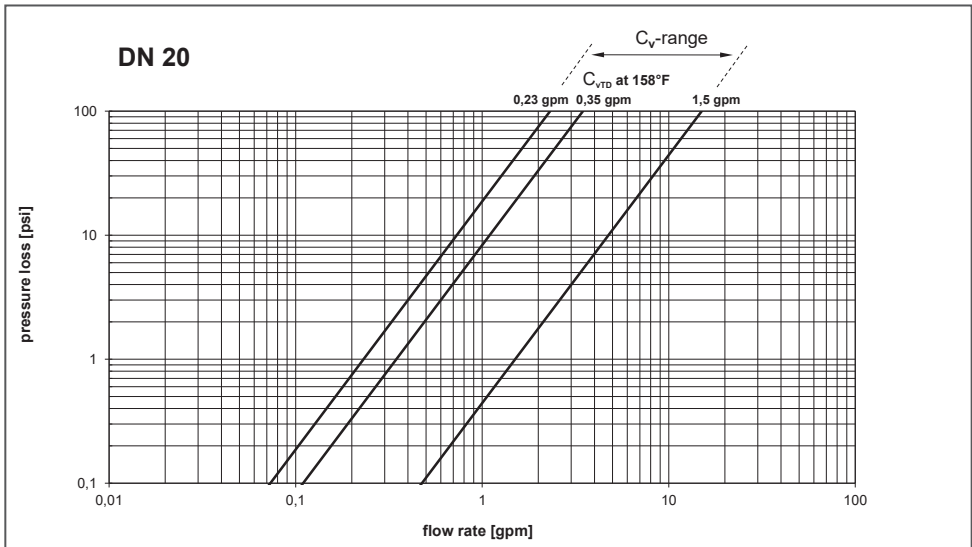


6

Flow Diagram Multi-Therm Assembly, Figure 154 14 (111-129°F | 44 °C - 54 °C)



Flow Diagram Multi-Therm Assembly, Figure 154 14 (111-129°F | 44 °C - 54 °C)



KEMPER
WATER CONTROL SYSTEMS



For more information, please contact:

Craig Boyce
Kemper Water Control Systems, Inc.
A Company of the KEMPER-GROUP
2378 Linwood Ave.
Naples, FL 34112 USA
Toll free: (877) 581-0575

Email: Craig.Boyce@KemperWaterControl.com
www.kemperwatercontrol.com